



Dart Aerospace Ltd.
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D350-727-045
Job Sheet 184897



Part No: D350-727-045

Job Qty: 6 ea

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN D350-727 REV.B IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/9/18		0.00	0.00	Start Up Stores/Pkg-1		NOV 12 2018
110	Packaging	6 pcs	11/9/18		0.00	0.00	Packaging1-3		NOV 14 2018
120	QC	6 pcs	11/9/18		0.00	0.00	QC4		NOV 13 2018
130	Packaging	6 pcs	11/9/18		0.00	0.00	Packaging3-1		NOV 13 2018
135	DC	6 pcs	11/9/18		0.00	0.00	DC		NOV 14 2018
140	QC21-FG	6 Ea	11/9/18		0.00	0.00	QC21		NOV 14 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-727-045 Location:FG041
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-727-045 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	6 Ea (1 ea)	90-Start up Operation	5119924
D3319-3	Full Length Wearplate	6 Ea (1 ea)	90-Start up Operation	512201247

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3319-1	6	2	0
	D3319-3	6	6	0

Part Specifications



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Plex 10/17/18 2:58 PM Dart.lajeunesse.marie

Container No: S127287



Part: D350-727-045

Job No: 184897

Serial No/Batch: S127287

Revision: B

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2 11/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Change Record

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Part Number: D350-727-015/-045

Description: WEARPLATE, FULL LENGTH, LH/RH

[illegible]

